

MODEL DS ELROD

PRICE LIST OF PARTS

LUDLOW TYPOGRAPH COMPANY

2032 Clybourn Avenue + + + Chicago, Illinois

MACHINE # DS.0815

MAIN-FRAME

Part No.	Name of Part	Price
EC1001	Main Frame (Table).....	Price on Application
AEC1002	Right Hand Leg.....	Price on Application
EC1003	Left Hand Leg.....	Price on Application
	Leg Screw (use EC1116)	
EC1004	Cam Shaft Bearing Bracket (Center).....	\$3.00
	Cam Shaft Bearing Bracket Screw (use 42)	
EC1005	Dowel Pin.....	.10
EC1008	Condulet Screw.....	.10
EC1009	Cam Shaft Bearing Bracket (Right).....	8.00
	Cam Shaft Bearing Bracket Screw (use 42).	
EC1010B	Drive Shaft Bushing.....	3.00
EC1024	Set Screw.....	.15
EC1112	Leg Brace.....	1.00
EC1116	Leg Screw.....	.15
AEC1903	Table Apron.....	12.00

GAS HEATING AND DRIVING MECHANISM

AEC1019	Mold Sealing Plate Assembly (See Assembly, page 10)	
EC1104A	Puller Slide Lever Shaft Bracket (Front).....	\$3.00
EC1105A	Puller Slide Lever Shaft Bracket (Rear).....	3.00
	Puller Slide Lever Shaft Bracket Screw (use 42)	
	Puller Slide Lever Shaft Bracket Dowel (use EC1005)	
EC1106	Manifold Bracket.....	.75
	Manifold Bracket Screw (use 915)	
	Manifold Bracket Dowel (use EC1005)	
EC1107	Manifold Clamp.....	.50
	Manifold Clamp Screw (use EC1119)	
EC1108A	Motor Table.....	Price on Application
EC1109	Drive Shaft Pulley.....	4.00
	Drive Shaft Pulley Set Screw (use EC1138)	
EC1110	Drive Pinion.....	3.00
	Drive Pinion Dowel (use EC1612)	
EC1111A	Drive Shaft.....	1.50
EC1113 $\frac{1}{2}$	Hexagon Nut.....	.10
EC1115	Motor Table Adjusting Collar Set Screw.....	.10
EC1116	Leg Screw.....	.15
EC1117	Motor Table Front Screw.....	.40
EC1118	Motor Table Front Nut.....	.30
EC1119	Motor Table Rear Screw.....	.45
EC1120	Pot and Throat Heater Washer.....	.10
EC1121	Gas Manifold.....	2.00

When ordering parts, always give serial number of the machine.

GAS HEATING AND DRIVING MECHANISM (continued)

Part No.	Name of Part	Price
AEC1122	Pot, Throat & Mouth Heater Mixer Assembly (each).....	\$2.00
EC1123	Pot and Throat Heater Nipple (each).....	.10
EC1124	Pot and Throat Heater Elbow (each).....	.15
EC1125	Mouth Heater Elbow.....	.20
	Mouth Heater (use EC1347)	
EC1127	Pot and Throat Heater (each).....	.15
EC1128	Pot, Throat & Mouth Heater Pipe (each).....	.15
EC1129	Drive Shaft Grease Cup.....	.25
EC1132A	Motor Switch Guard.....	.25
EC1133	Round Head Screw.....	.10
EC1134	Fuller Slide Cam Lever Shaft.....	.75
	Fuller Slide Lever Shaft Set Screw (use EC1322)	
EC1136	Drive Pinion Key.....	.15
EC1137	Fuller Slide Support Set Screw.....	.10
EC1138	Square Head Set Screw.....	.10
EC1141	Torch Burner Connection.....	.75
EC1142	Drive Pinion Flange (right).....	1.00
EC1143	Drive Pinion Flange (left).....	1.00
EC1145	Motor Switch Box.....	.65
EC1147A	Condulet.....	7.00
EC1149	Motor Switch Box Cover.....	.35
EC1151	Long Fillister Head Screw.....	.10
EC1161	Round Head Screw.....	.10
EC1184	Motor Switch Guard Screw .832 x 5/8"	.10
EC1401EA	1/2" No Thread Connector.....	.20
EC1915	Motor Switch Conduit.....	1.25
EC1916	Motor Conduit.....	1.25
EC1919	Unilet Clip.....	.10
EC1920	Rectangular Unilet.....	1.50

CAM MECHANISM PARTS

AEC1201	Cam Shaft Assembly (See Assembly, page 10)	
EC1201	Cam Shaft.....	Price on Application
EC1203	Cam Shaft Collar.....	1.00
EC1204	Material Clamp Cam.....	4.00
	Material Clamp Cam Roll (use EC1212A)	
EC1205	Plunger Cam.....	2.50
EC1206A	Fuller Slide Cam (right & left).....	5.00
EC1207A	Plunger lever Rod Yoke.....	2.00
	Plunger Cam Roll Stud (use EC1512A)	
	Plunger Cam Roll Stud Nut (use 59)	
EC1208A	Drive Gear.....	10.00
	Drive Gear Screw (use EC1220)	
EC1209	Gear Guard.....	4.00
	Gear Guard Screw (use EC1008)	
EC1210	Gear Guard Bracket.....	1.00
	Gear Guard Bracket Screw (use EC1133)	
EC1211	Material Clamp Cam Pin.....	.10
EC1212A	Plunger Cam Roll.....	.75
	Plunger Cam Roll Stud Nut (use 59)	

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CAM MECHANISM PARTS (continued)

Part No.	Name of Part	Price
ECI1216	Drive Gear Key.....	\$.15
ECI1217	Cut-Off Cam.....	3.00
	Cut-Off Cam Roll (use ECI1212A)	
ECI1219	Slug Spring Guide Plate Screw.....	.10
ECI1220	Drive Gear Screw.....	.15

METAL POT AND PRESSURE OILER PARTS

ECI1243	Fillister Head Cap Screw.....	.10
ECI1258	Pressure Oiler Oil Cup.....	.50
ECI1259	Pressure Oiler Shut-Off Valve.....	2.00
AECI1260	Pressure Oiler Assembly Complete (See Assembly, Page 10)	
ECI1260	Pressure Oiler Body.....	Price on Application
ECI1260 ₁ ₂	5/16" Lock Washer.....	.10
ECI1261	Pressure Oiler Piston Sleeve.....	2.50
ECI1262	Pressure Oiler Bracket.....	6.00
ECI1262 ₁ ₂	3/8"-16 Hexagon Head Cap Screw.....	.10
ECI1263	Pressure Oiler Piston Sleeve Plug.....	.50
ECI1264A	Pressure Oiler Cover.....	2.00
ECI1265	Pressure Oiler Mounting Bushing (when Margach Feeder is not used).....	.50
ECI1266	Pressure Oiler Piston Stop.....	1.50
ECI1266 ₁ ₂	Long Nipple 1/8" x 7".....	.25
ECI1267	Pressure Oiler Piston Stop Stud.....	1.00
AECI1268	Pressure Oiler Piston Assembly (See Assembly, Page 11)	
ECI1268	Pressure Oiler Piston.....	4.00
ECI1268 ₁ ₂	Pressure Oiler Piston Seal.....	.10
ECI1269	Shoulder Screw (For Pressure Oiler Piston).....	.50
ECI1270	Pressure Oiler Piston Packing.....	.55
ECI1271	Pressure Oiler Piston Packing Retainer.....	.15
ECI1272	Pressure Oiler Piston Roller.....	.50
ECI1273	Pressure Oiler Weight Link Lock Washer.....	.10
ECI1274	Pressure Oiler Adjusting Lever Link.....	3.00
ECI1275	Shoulder Screw.....	1.00
ECI1276	Pressure Oiler Weight Link.....	3.00
ECI1276 ₁ ₂	Shoulder Screw.....	1.00
ECI1277A	Pressure Oiler Adjusting Lever.....	4.00
ECI1278A	Pressure Oiler Weight.....	4.00
ECI1278 ₁ ₂	Pressure Oiler Feed Line Close Nipple.....	.10
AECI1279 ₁ ₂	Pressure Oiler Feed Line Tube Assembly.....	2.00
ECI1280	Pressure Oiler Feed Line Tubing Union.....	.20
AECI1281	Pressure Oiler Diffusion Tube Assembly (See Assembly, page 11)	
AECI1281 ₁ ₂	Diffusion Tube Packing (20 capsules 40 pellets each).....	3.00
ECI1282	Packing Retainer.....	.30
ECI1282 ₁ ₂ A	Packing Retainer Screw (bottom).....	.35
AECI1294	Water Sight Drain Glass Assembly Complete (See Assembly, page 11)	
ECI1294	Water Sight Drain Glass.....	1.00
ECI1295	Water Sight Drain Glass Flange (Top).....	1.50
ECI1296A	Water Sight Drain Glass Flange (Bottom).....	1.50

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METAL POT AND PRESSURE OILER PARTS (continued)

Part No.	Name of Part	Price
EC1297	Water Sight Drain Glass Gasket.....	\$.15
EC1298	Water Sight Drain Glass Clamp Screw.....	.35
EC1300	Mold Bracket Dowel Pin.....	.10
AE01302-2-DS	Pot Sub-Assembly (See Assembly, page 11).....	
EC1306	Mold Bracket Side Plate.....	1.50
EC1309	Pot Stud (Left).....	.30
EC1310	Pot Stud (Right).....	.25
EC1311	Pot Well Screw.....	.10
EC1313	Pot Stud Nut.....	.10
AE01315C	Plunger Lever.....	6.00
EC1316A	Plunger Rod Clevis.....	1.50
EC1317A	Plunger Connecting Rod.....	1.00
EC1318B	Plunger Rod Pin.....	.25
AE01319A	Plunger Rod Clevis Pin Assembly.....	1.50
EC1320	Plunger Lever Pin.....	.25
EC1320 $\frac{1}{2}$	Plunger Rod Pin Retainer.....	.50
EC1321	Plunger Pin.....	.10
EC1322	Plunger Lever Bracket Pin Set Screw.....	.10
EC1322 $\frac{1}{2}$	Plunger Rod Pin Retainer Washer.....	.10
EC1323	Plunger Spring.....	.50
EC1324	Plunger Spring Washer.....	.40
EC1324 $\frac{1}{2}$	Sealing Valve Handle.....	.25
EC1327B	Plunger.....	2.75
AE01328A	Mold Cover Assembly.....	4.00
EC1329	Mold Bracket Side Screw.....	.05
EC1332	Plunger Lever Rod.....	.50
	Plunger Rod Nut (use EC1113 $\frac{1}{2}$)	
EC1335	Pot Support (Front).....	2.00
	Pot Support Dowel (use EC1005)	
EC1335 $\frac{1}{2}$ A	Water Outlet Spout.....	.15
EC1336	Pot Support (Rear).....	1.50
AE01337A	Metal Drip Cup Assembly.....	1.50
EC1340	Water Inlet Valve.....	1.25
EC1342 $\frac{1}{2}$	Water Drain Cock Handle.....	1.00
EC1344A	Water Drain Cock.....	3.00
AE01344A	Water Drain Cock Assembly (See Assembly, page 11)	
EC1344 $\frac{1}{2}$	Water Drain Cock Extension.....	.50
EC1345	1" Pipe Railroad Union.....	.35
EC1345 $\frac{1}{2}$	Water Drain Cock Pin.....	.10
AE01346C	Water Drain Cup Assembly.....	1.50
EC1347	Drain Pipe Outlet.....	.15
EC1354	Oil Feed Nipple.....	.10
EC1355	Drain Pipe Outlet Bracket.....	1.00
	Drain Pipe Outlet Bracket Screw (use 915)	
AE01358A	Mold Cover Handle Assembly.....	.25
EC1359	Drain Pipe Outlet Bracket Set Screw.....	.10
EC1382	Fillister Head Machine Screw.....	.10
EC1648	Movable Knife Cover Screw.....	.10
EC1833	Sight Hole Cover.....	.60

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METAL POT AND PRESSURE OILER PARTS (continued)

Part No.	Name of Part	Price
ECI880A	Diffusion Tube Adapter.....	\$1.00
ECI901	Pot Casing.....	10.50
ECI902A	Pot Casing Cover.....	5.00
ECI904A	Crucible Well.....	6.00
ECI905	Sealing Valve Stem.....	2.00
ECI906	Sealing Valve Guide & Stop Plate.....	.35
ECI907	Pot Casing Cover Screw.....	.35
ECI908	Diffusion Tube Adapter Guard.....	.75
	Round Head Screw (use 1161)	
ECI910	45 Degree Elbow - Plain.....	.15
ECI911	Pipe Nipple.....	.10
ECI913	Pipe Nipple.....	.10
ECI914	Plunger Lever Bracket.....	3.50

SLUG FULLER AND SAFETY SWITCH PARTS

ECI401	Slug Puller Slide Support (Right).....	2.00
ECI402	Slug Puller Slide Support (Left).....	2.50
	Slug Puller Slide Support Set Screw (use ECI137)	
	Slug Puller Slide Support Screw (use 42)	
	Slug Puller Slide Support Dowel (use ECI1005)	
ECI403	Slug Puller Slide.....	6.00
ECI404	Slug Puller Wedge Gib.....	3.00
AECI1405B	Slug Puller Release Slide Plate.....	2.50
ECI406	Slug Puller Wedge Gib Screw.....	.10
ECI407	Wedge Spring Plunger Post.....	.50
	Wedge Spring Plunger Post Nut (use ECI416)	
ECI408	Wedge Spring Plunger.....	1.00
	Wedge Spring Plunger Cotter (use 68)	
ECI409	Puller Wedge Spring.....	.15
ECI410	Wedge Plunger Spring Collar.....	.15
ECI412	Puller Slide Lever Link.....	1.00
ECI413	Puller Slide Lever Link Pin.....	.30
	Puller Slide Lever Link Pin Cotter (use 68)	
ECI415A	Puller Slide Lever.....	5.00
ECI416	Wedge Spring Plunger Post Nut.....	.10
ECI417A	Puller Slide Cam Roll Pin.....	2.00
ECI419	Slug Puller Slide Rod.....	.30
ECI421A	Safety Switch Bracket.....	3.00
ECI422	Feed Adjusting Screw.....	.20
ECI423	Feed Adjusting Screw Nut.....	.20
ECI438	Cutter Head Spring.....	.20
ECI439	Safety Switch Guard Screw.....	.05
AECI1440A-1	Puller Wedge Sub-Assembly (See Assembly, page 12)	
ECI440A	Slug Puller Wedge.....	4.50
ECI441	Slug Puller Wedge Ball.....	.10
ECI442	Slug Puller Wedge Handle Stud.....	.50

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SLUG PULLER AND SAFETY SWITCH PARTS (continued)

Part No.	Name of Part	Price
AEC1443	Fuller Wedge Handle Assembly.....	\$.50
EC1446	Fuller Wedge Ball Retainer.....	.10
EC1447	Fuller Wedge Stop Pin.....	.30
AEC1448	Fuller Wedge Shim Assembly (12 point) (See Assembly, page 12)	
AEC1448 ₁	Fuller Wedge Shim Assembly (6 point) (See Assembly, page 12)	
EC1449	Shim Dowel (Left Hand) (12 point).....	.20
EC1449 ₁	Shim Dowel (Left Hand) (6 point).....	.10
EC1454	Shim Dowel (Right Hand)(12 point).....	.30
EC1454 ₁	Shim Dowel (Right Hand)(6 point).....	.10
EC1488 ₁	Fillister Head Cap Screw.....	.10

MATERIAL CLAMP AND CUT-OFF LEVER PARTS

EC1219	Slug Spring Guide Plate Screw.....	.10
EC1322	Set Screw.....	.10
EC1501	Material Clamp Bracket.....	3.50
	Material Clamp Bracket Screw (use 42)	
	Material Clamp Bracket Dowel (use EC1005)	
EC1502B	Material Clamp Yoke.....	2.00
EC1503	Material Clamp Yoke Stud.....	.20
	Material Clamp Yoke Stud Nut (use EC1416)	
EC1504	Material Clamp Spring.....	.45
EC1505	Material Clamp Spring Plate.....	.25
EC1507	Material Clamp Yoke Pin.....	.25
	Material Clamp Yoke Pin Cotter (use 68)	
EC1508A	Material Clamp Lever.....	2.50
EC1509	Cut-Off Lever Bracket.....	1.50
	Cut-Off Lever Bracket Screw (use 915)	
	Cut-Off Lever Bracket Dowel (use EC1005)	
EC1509	Material Clamp Lever Bracket.....	1.50
	Material Clamp Lever Bracket Screw (use 915)	
	Material Clamp Lever Bracket Dowel (use EC1005)	
EC1510	Cut-Off Lever Fulcrum Pin.....	1.00
	Cut-Off Lever Fulcrum Pin Set Screw (use EC1115)	
EC1510	Material Clamp Lever Fulcrum Pin.....	1.00
	Material Clamp Lever Fulcrum Pin Set Screw (use EC1115)	
EC1511	Slug Spring Guide Plate Fulcrum Pin.....	.35
EC1512A	Material Clamp Cam Roll Stud.....	1.00
	Material Clamp Cam Roll Stud Nut (use 59)	
EC1514	Slug Guide Spring.....	.15
EC1515A	Slug Spring Guide Post.....	1.00
EC1516	Slug Spring Guide Post Stud.....	.35
EC1517	Slug Spring Guide Fulcrum Screw.....	.35

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MATERIAL CLAMP AND CUT-OFF LEVER PARTS (continued)

Part No.	Name of Part	Price
EC1518	Slug Spring Guide Plate.....	\$.00
	Slug Spring Guide Plate Fulcrum Pin (use 528)	
	Slug Spring Guide Plate Fulcrum Pin Cotter Pin (use EC1511)	
AEC1522D	Cut-Off Lever Assembly (See Assembly, page 12)	
EC1522D	Cut-Off Lever.....	.60
EC1523B	Cut-Off Lever Shoe.....	1.25
EC1529	Cut-Off Lever Spring.....	.25
	Cut-Off Lever Spring Screw (use 40)	
EC1532*	Slug Guide Roll.....	.35
EC1533 -	Slug Guide Roll Stud.....	.40
EC1534 -	Slug Guide Clamp Nut.....	.40
EC1535 -	Slug Guide Roll Stud Washer.....	.20
EC1536A	Twin Lead Separator.....	.75
EC1613A	Cutter Head Slug Guide.....	1.50
AEC1615A	Cutter Head Assembly (See Assembly, page 12)	
EC1615A	Cutter Head.....	6.00
EC1616	Stationary Knife.....	2.00
EC1617	Movable Knife.....	2.50
EC1618B	Movable Knife Cover.....	1.00
EC1620A	Knife Spring.....	.15
EC1621	Movable Knife Spring Pin.....	.20
EC1622	Slug Stripper Plate.....	.50
EC1623	Slug Stripper Post.....	.40
EC1624A	Slug Stripper Post Clamp Screw.....	.25
EC1625	Slug Stripper Catch.....	.35
EC1626	Stripper Catch Fulcrum Screw.....	.30
EC1627	Cutter Head Guide Rod.....	.25
EC1627 $\frac{1}{2}$	#10-32 Check Nut.....	.10
EC1628	Cut-Off Operating Rod.....	.50
EC1648	Movable Knife Cover Screw.....	.10
EC1652	Slug Stripper Post Stud.....	.25
EC1653	Cutter Head Pin.....	.10

MATERIAL TABLE PARTS

EC1601	Material Table Bracket.....	5.00
	Material Table Bracket Screw (use 42)	
	Material Table Bracket Dowel (use EC1005)	
ECL602A	Material Table.....	Price on Application
EC1603	Material Table End Bracket.....	.40
	Material Table End Bracket Screw (use EC1611)	
	Material Table End Bracket Dowel (use EC1612)	
EC1604A	Material Guide Plate.....	5.00
EC1605A	Guide Plate Adjusting Screw.....	.20
EC1606	Guide Plate Binder Screw.....	.10
EC1607	Stacker Lever.....	2.50
EC1608	Stacker Roll.....	.40
EC1609	Stacker Roll Stud.....	.25

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MATERIAL TABLE PARTS (continued)

Part No.	Name of Part	Price
EC1610	Stacker Spring.....	\$.15
	Stacker Spring Screw (use EC1219)	
EC1611	Material Table End Bracket Screw.....	.15
EC1612	Material Table End Bracket Dowel.....	.10
EC1614	Set Screw.....	.20
EC1614A	Cutter Head Bracket.....	.75
EC1629	Cut-Off Operating Rod Spring Collar.....	.55
	Cut-Off Operating Rod Spring Collar Screw (use EC1439)	
EC1630	Guide Rod Spring.....	.15
EC1631	Cut-Off Gauge Block.....	1.00
EC1632	Gauge Block Set Screw.....	.25
EC1633	Stop Plate Adjusting Screw.....	.25
EC1634	Stop Plate Binder Nut.....	.25
EC1635	Stop Plate Adjusting Screw Spring.....	.15
EC1636	Slug End Guide.....	1.00
EC1637	Stop Plate.....	.50
EC1638	Stop Plate Guide Rod.....	.25
EC1639	Stop Plate Lock Nut.....	.25
EC1640	Material Table Brace.....	1.00
	Material Table Brace Screw (use EC1645)	
AEC1641	Motor Assembly.....	25.00
	Motor Screw (use EC1650)	
EC1642	Motor Pulley.....	2.00
	Motor Pulley Set Screw (use 122)	
EC1644	Stacker Lever Pawl.....	.50
	Stacker Lever Pawl Screw (use EC1133)	
EC1645	Material Table Brace Screw.....	.15
EC1646	Stacker Lever Fulcrum Pin.....	.15
EC1647	Stacker Lever Friction Spring.....	.10
EC1649	Belt.....	1.50
EC1650	Motor Screw.....	.15
EC1651	Motor Screw Washer.....	.10
EC1652	Slug Stripper Post Stud.....	.25
AEC1655	Mold Remover Assembly.....	3.00

AUXILIARY ELROD EQUIPMENT AND SUPPLIES

AEC1019	Mold Sealing Plate Assembly.....	1.50
AEC1250A-1	Special Elrod Oil (gallon can).....	2.50
AEC1250A-5	Special Elrod Oil (5-gallon can).....	9.75
AEC1326	Lee Pot Well Scraper.....	5.50
AEC1328A	Mold Cover Assembly.....	4.00
AEC1337A	Metal Drip Cup Assembly.....	1.50
AEC1340A-B	18-Pt. Mold Reamer).....	1.15
EC1348-B	18-Pt. Mold Reamer Handle)	
AEC1655	Mold Remover Assembly.....	3.00

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MISCELLANEOUS
AUXILIARY ELROD EQUIPMENT, and
SCREWS, NUTS, WASHERS, PINS, FITTINGS, ETC.

Part No.	Name of Part	Specifications	Price
40	Hexagon Head Cap Screw.....	5/16"-18 x 1" long.....	.15
42	Hexagon Head Cap Screw.....	1/2"-13 x 1" long.....	.20
59	Hexagon Nut.....	1/2" x 13.....	.20
68	Cotter Pin (Per Dozen).....	3/32" x 3/4" long.....	.10
111A	Motor Switch.....		1.50
122	Headless Set Screw.....	5/16"-18 x 3/8" long.....	.10
123 ¹	Motor Wire Unilet Gasket.....		.25
124 ¹	Motor Wire Unilet Cover.....		.25
128	B. X. Standard Box Connector.....		.15
M185	Round Head Screw.....	1/4"-20 x 3/8" long.....	.10
M186	Brass Ball.....		.20
M210	Hexagon Head Cap Screw.....	5/16" x 18" x 3/4" long.....	.10
210E	Round Head Screw.....	1/4"-20 x 1" long.....	.10
M216	Washer.....		.15
229	Adjusting Screw.....		.15
230	Hexagon Check Nut.....	1/4"-20 x 1/8" long.....	.10
257	Washer.....	7/8"x 25/64"x 3/32" thick.....	.10
269	Leg Brace Nut.....	5/8"-11 x 5/8" thick.....	.25
279	Dowel Pin.....	1/4" RD. x 2-1/8" long.....	.15
282	Stud.....	3/8" Rd. x 5/8" long.....	.35
309E	90° Angle Box Connector.....		.50
310	1/8" Pipe Railroad Union.....		.20
327	1/8" Close Nipple.....		.10
332	Burner Valve.....	1/8" Nipple 3" long.....	.10
336	1/8" Pipe Tee.....		.10
337	1/8" Pipe Elbow.....		.15
338	Pipe Nipple.....	1/8" x 3" long.....	.20
342	1/8" Street Elbow.....		.15
381	Gas Governor Nipple.....	1/8" x 2-3/4" long.....	.20
451	Flat Head Screw.....	1/4"-20 x 1/2" long.....	.15
512	Dowel Pin.....	3/16" x 5/8" long.....	.15
517	Dowel Pin.....	1/8" x 9/16" long.....	.15
528	Cotter Pin.....		.10
562	Check Nut.....	5/16"-18 x 3/16" thick.....	.15
570	Fillister Head Screw.....	8-36 x 3/8" long.....	.20
584	Washer.....	5/16" x 1/16" thick.....	.10
615 ¹	Lock Washer.....	3/8"x 1/8"x 3/32" plain.....	.15
676 ²	Dowel Pin.....	1/8" x 3/8" long.....	.10
738	#2 Taper Pin.....	1-1/8" long.....	.15
741	Plain Lock Washer.....	5/16" I.D. x 1/8" W. x 1/16" thick	.10
754	Dowel Pin.....	3/16" x 7/16" long.....	.10
815	Dowel Pin.....	5/32" x 21/64" long.....	.10
915	Hexagon Head Cap Screw.....	3/8"-16 x 1" long.....	.15
918	Shoulder Stud.....	3/8" Rd. x 11/16" long.....	.25

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ASSEMBLIES

Assembly No.	Name of Part	Price
AEC1019	Mold Sealing Plate Assembly, consisting of:.....	\$ 1.50
	1 AEC1358A Mold Cover Handle Assembly	
	1 ECL1019 Mold Sealing Plate	
	1 741 Lock Washer	
AEC1201	Cam Shaft Assembly, consisting of:.....	25.00
	1 ECL201 Cam Shaft	
	1 ECL203 Cam Shaft Collar	
	1 ECL204 Material Clamp Cam	
	1 ECL205 Plunger Cam	
	2 ECL206A Puller Slide Cam (right & left)	
	6 ECL211 Material Clamp Cam Pin	
	1 ECL217 Cut-Off Cam	
AEC1260	Pressure Oiler Assembly, complete, consisting of:.....	75.00
	1 ECL243 Fillister Head Cap Screw	
	1 ECL258 Pressure Oiler Oil Cup	
	1 ECL259 Pressure Oiler Shut-Off Valve	
	2 ECL260 1/16" Lock Washer	
	1 AEC1260-1 Pressure Oiler Body Sub-Assembly (see page 11)	
	1 ECL262 Pressure Oiler Bracket	
	2 ECL263 3/8" - 16 Hexagon Head Cap Screw	
	1 ECL264 Pressure Oiler Cover	
	2 ECL265 Pressure Oiler Mounting Bushing (when Margach Feeder is not used).	
	1 ECL266 Long Nipple 1/8" x 7"	
	2 ECL267 Pressure Oiler Piston Stop Stud	
	1 ECL268 Pressure Oiler Piston Seal	
	1 AEC1268 Pressure Oiler Piston Assembly (see page 11)	
	2 ECL269 Shoulder Screw for Pressure Oiler Piston	
	1 ECL270 Pressure Oiler Piston Packing	
	1 ECL271 Pressure Oiler Piston Packing Retainer	
	1 ECL272 Pressure Oiler Piston Roller	
	1 ECL273 Pressure Oiler Weight Link Lock Washer	
	1 ECL274 Pressure Oiler Adjusting Lever Link	
	2 ECL275 Shoulder Screw	
	1 ECL276 Pressure Oiler Weight Link	
	2 ECL276 Shoulder Screw	
	1 ECL277A Pressure Oiler Adjusting Lever	
	1 ECL278A Pressure Oiler Weight	
	1 ECL278 Pressure Oiler Feed Line Close Nipple	
	1 AEC1279 Pressure Oiler Feed Line Tube Assembly	
	2 ECL280 Pressure Oiler Feed Line Tubing Union	
	3 ECL282 Fillister Head Machine Screw	
	4 230 Hexagon Check Nut 1/4"-20 x 1/8" long	
	1 336 1/8" Pipe Tee	
	1 337 1/8" Pipe Elbow	
	3 342 1/8" Street Elbow	
	2 6151 Lock Washer	
	2 AEC1281 Pressure Oiler Diffusion Tube Assembly (see page 11)	
X	1 AEC1250A-1 Special Elrod Mold Oil (1-gallon can)	

When ordering parts, always give serial number of the machine.

ASSEMBLIES (continued)

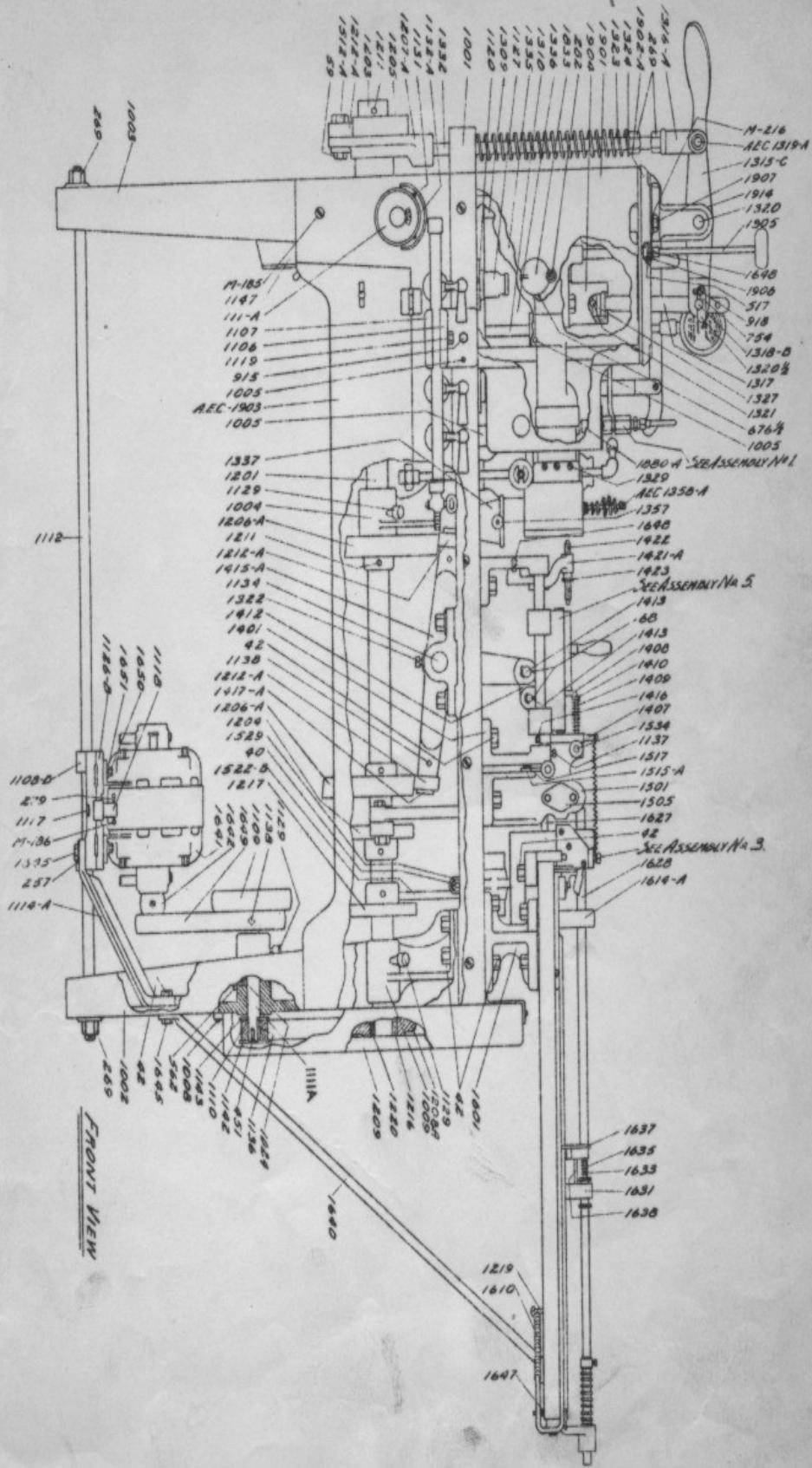
Assembly No.	Name of Part	Price
AEC1260-1	Pressure Oiler Body Sub-Assembly, consisting of:.....	\$17.00
	1 ECL260 Pressure Oiler Body	
	1 ECL261 Pressure Oiler Piston Sleeve	
	1 ECL263 Pressure Oiler Piston Sleeve Plug	
AEC1268	Pressure Oiler Piston Assembly, consisting of:.....	4.00
	1 ECL266 Pressure Oiler Piston Stop	
	1 ECL268 Pressure Oiler Piston	
	1 738 #2 Taper Pin 1-1/8" long	
AEC1281	Pressure Oiler Diffusion Tube Assembly, consisting of:	4.50
	1 ECL281 Pressure Oiler Diffusion Tube Body (not sold separately)	
	ECL281A Diffusion Tube Packing (use 1 Capsule for each packing)	
	1 ECL282 Packing Retainer	
	1 ECL282A Packing Retainer Screw (bottom)	
AEC1294	Water Sight Drain Glass Assembly, consisting of:.....	6.00
	1 ECL294 Water Sight Drain Glass	
	1 ECL295 Water Sight Drain Glass Flange (top)	
	1 ECL296A Water Sight Drain Glass Flange (bottom)	
	2 ECL297 Water Sight Drain Glass Gasket	
	3 ECL298 Water Sight Drain Glass Clamp Screw	
AEC1302-2-Ds	Crucible Sub-Assembly (for replacement only), consisting of:.....	45.00
	1 AEC1302-1-DS Pot Sub-Assembly	
	2 ECL309 Pot Stud (left)	
	2 ECL310 Pot Stud (right)	
	2 ECL311 Pot Well Screw	
	1 ECL317 Plunger Connecting Rod	
	1 ECL321 Plunger Pin	
	1 ECL327 Plunger	
	1 ECL880A Diffusion Tube Adapter	
	1 ECL904 Crucible Well	
	1 ECL905 Sealing Valve Stem	
	1 ECL913 Pipe Nipple	
	1 327 Close Nipple	
	1 517 Dowel Pin	
AEC1344A	Water Drain Cock Assembly, consisting of:.....	5.00
	1 ECL342½ Water Drain Cock Handle	
	1 ECL344A Water Drain Cock	
	1 ECL344½ Water Drain Cock Extension	
	2 ECL345½ Water Drain Cock Pin	

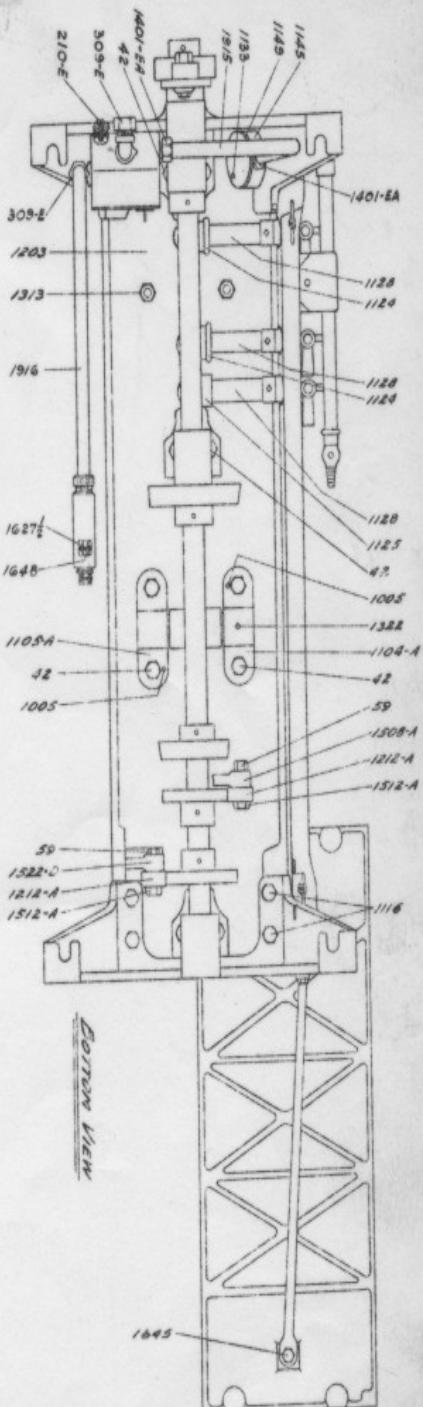
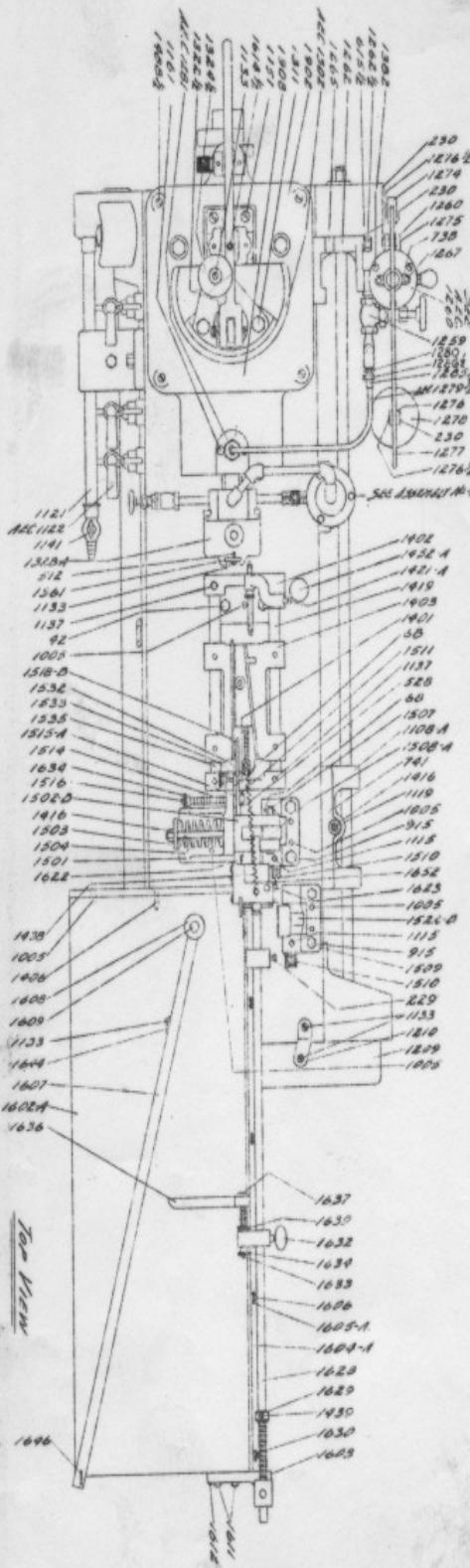
When ordering parts, always give serial number of the machine.

ASSEMBLIES (continued)

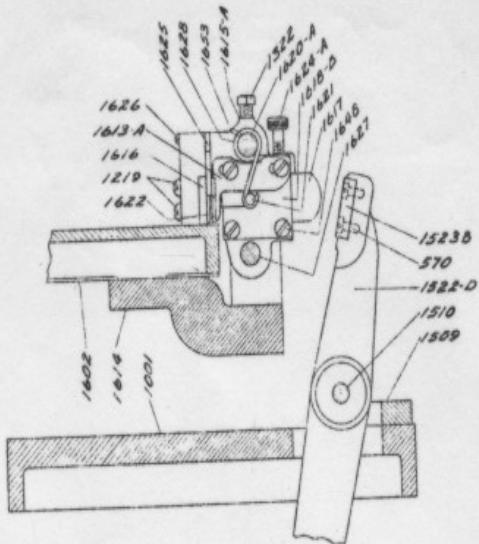
Assembly No.	Name of Part	Price
AECI440A-1	Puller Wedge Sub-Assembly, consisting of:.....	\$5.50
	1 AECI443 Puller Wedge Handle Assembly	
	1 ECI440A Slug Puller Wedge	
	8 ECI441 Slug Puller Wedge Ball	
	1 ECI442 Slug Puller Wedge Handle Stud	
	1 ECI446 Puller Wedge Ball Retainer	
	1 ECI447 Puller Wedge Stop Pin	
AECI448	Puller Wedge Shim Assembly (12-point) consisting of:...	1.00
	1 ECI448 Puller Wedge Shim (not sold separately)	
	1 ECI449 Shim Dowel (left hand)	
	1 ECI454 Shim Dowel (right hand)	
AECI448 _{1/2}	Puller Wedge Shim Assembly (6-point), consisting of:...	1.00
	1 ECI448 _{1/2} Puller Wedge Shim (not sold separately)	
	1 ECI449 _{1/2} Shim Dowel (left hand)	
	1 ECI454 _{1/2} Shim Dowel (right hand)	
AECI522D	Cut-Off Lever Assembly, consisting of:.....	6.00
	1 ECI522D Cut-Off Lever	
	1 ECI523B Cut-Off Lever Shoe	
	2 570 Fillister Head Screw	
AECI615A	Cutter Head Assembly, consisting of:.....	15.00
	2 ECI219 Slug Spring Guide Plate Screw	
	1 ECI322 Set Screw	
	1 ECI613A Cutter Head Slug Guide	
	1 ECI615A Cutter Head	
	1 ECI616 Stationary Knife	
	1 ECI617 Movable Knife	
	1 ECI618B Movable Knife Cover	
	1 ECI620A Knife Spring	
	1 ECI621 Movable Knife Spring Pin	
	1 ECI622 Slug Stripper Plate	
	1 ECI623 Slug Stripper Post	
	1 ECI624A Slug Stripper Post Clamp Screw	
	1 ECI625 Slug Stripper Catch	
	1 ECI626 Stripper Catch Fulcrum Screw	
	4 ECI643 Movable Knife Cover Screw	
	1 ECI652 Slug Stripper Post Stud	
	1 ECI653 Cutter Head Pin	

When ordering parts, always give serial number of the machine.

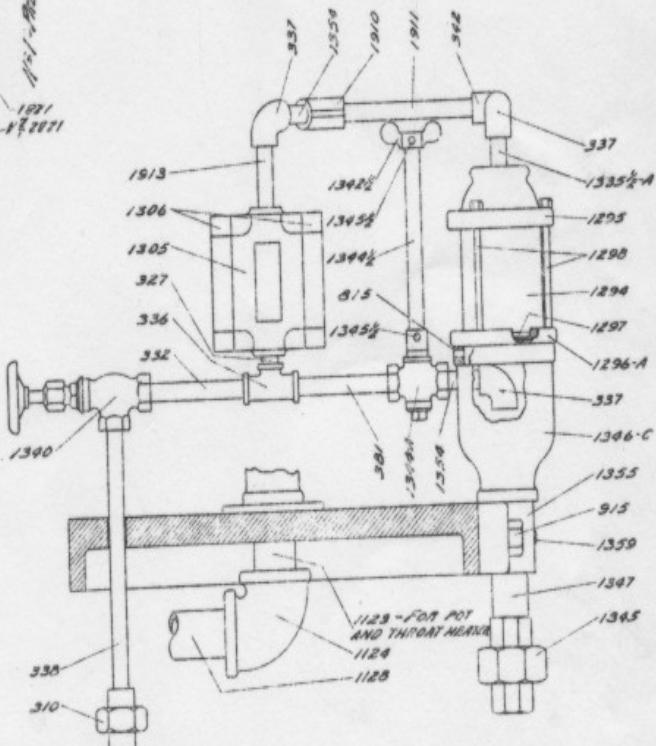




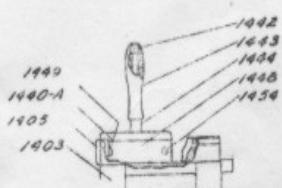
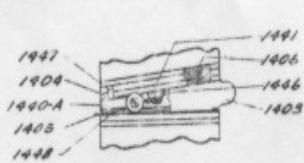
AEC
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No. 2 CUTTER HEAD ASSEMBLY.



No. 3 - WATER CIRCULATION ASSEMBLY.



No. 4 PULLEY WEDGE ASSEMBLY.