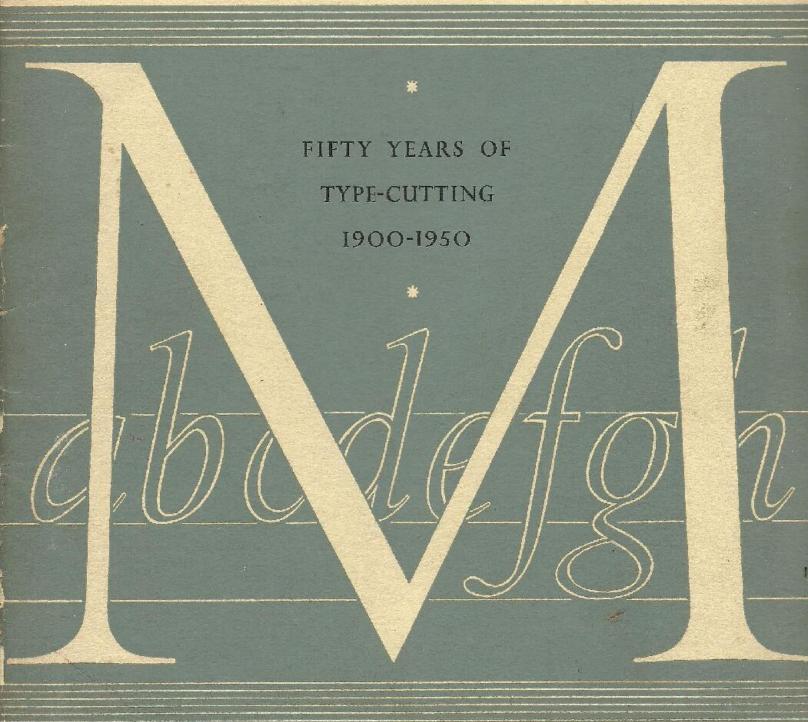
THE MONOTYPE RECORDER



COMPOSED IN 'MONOTYPE' TIMES WIDE 427

(MAIN TEXT, WITH LONG DESCENDERS)

TIMES NEW ROMAN 327, & BEMBO 270

PRINTED AND BOUND BY

R. & R. CLARK LTD., EDINBURGH

FOR

THE MONOTYPE CORPORATION LIMITED

is issued gratis to printing offices equipped with 'Monotype' Machines

A number of copies will be available to the public at 2s. 6d.

The following back numbers of

THE MONOTYPE RECORDER

are required to complete a set in the Corporation's Library:

JUNE 1905

OCTOBER, NOVEMBER, & DECEMBER 1918 (small 8vo editions)

We shall be pleased to hear from any reader

who has copies and is willing to part with them

The

MONOTYPE RECORDER

VOLUME 39: NUMBER 2

FIFTY YEARS OF TYPE-CUTTING

A POLICY REVIEWED AND RENEWED

OR more than twenty years it has been the policy of The Monotype Corporation Limited to make available fine typographical material designed to serve all the multifarious requirements of the industry. Such designing as the Corporation had accomplished before 1922 was accidental and haphazard. It was related, reasonably enough in that period, to particular and immediate demands which the Corporation hoped would serve the general and future needs of its customers. This was an inevitable stage in the establishment and expansion of mechanical composing, by no means an easy and rapid success, as readers of the preceding issue of THE MONOTYPE RECORDER (which chronicled the history of the Corporation) are aware. In their pioneer days, all composing machine companies were compelled by the demands of their customers to copy the designs originated by the founders of movable type for handcomposition. Thus, at the date when 'Monotype' composing machines were introduced into this country the invention of GOTHIC, SERIES 4 (1902)
8 Point
ABCDEFGHIJKLMNOPORSTUVWXYZƌ& £1234567890

GAELIC, SERIES 24 (1903) 10 Point

abcoepshitmnopurscu abcoepshitmnopurscu abcoepshitmnopurscu

WITTENBERGER FRAKTUR, SERIES 28 (1904) 10 Didot on 11 Point

RETHREFT FROM CHURAL CONTRACTOR

1234567890 abedefghijflmnopgrstuvwxg3 d) cf fi ff fl Ul fi si si s

MODERN NO. 4, SERIES 6 (1907) 8 Point

ABCDEFGIIJKIMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz

FIGURE 1: THE FIRST SANS-SERIF, GAELIC, FRAKTUR, AND IONIC CUT BY THE CORPORATION

new designs was unpractical, unnecessary and undesirable. The Corporation's first fount, Series 1, was issued to the trade in 1900. There followed the cutting of bread-and-butter Albions, Clarendons, Grotesques, Old Faces and Moderns, currently used in the trade.

In addition, the Corporation was soon cutting faces for the Continent. The first Russian (Series 17) was cut in 1907. An Irish (Series 24) was cut in 1903. The first Fraktur (Series 28) was cut in 1904. The first Greek (Series 90) was cut in 1910. A Typewriter fount (Series 82) was cut in 1911.

The first attempt to originate a new roman and italic was Series 59 (Fig. 5), which was brought to the Corporation by the late J. M. DENT, famous as the publisher of the *Morte d'Arthur* (London, 1893–94) decorated by AUBREY BEARDSLEY, and many other handsome editions for the collection, and cheap

CUSHING (RUSSIAN), SERIES 17 (1907) 11 Point

АБВГДЕЖЗИІКЛМНОПРСТУФХЦЧШШЪЫЬЪЭЮЯӨЙ АБВГДЕЖЗИІКЛМНОПРСТУФХЦЧШШЪЫЬФЭЮЯӨЙ

абвгдежзиіклмнопротуфхцишшынь фэюлей абвгдежзиіклмнопротуфхцишцыны забявае абвгдежзиіклмнопротуфхцишцы забявае абвгдежзий з

MODERN CONDENSED (RUSSIAN), SERIES 39 (1907) 11 Point

АБВГДЕЖЗИІКЛМНОПРСТУФХЦЧШШЬЫБЪЭЮЯӨЙ *АБВГДЕЖЗИІКЛМНОПРСТУФХЦЧШЩЬЫЬВЭЮЯОЙ*

абыгдежзын тыпопротуфхичишты ыбышый абыдеженік линопротуфицицины положей 1234567890 абырсуф 1234567890

ALBION (RUSSIAN), SERIES 42 (1907) 11 Point

АБВГДЕЖЗИПСЛМНОПРСТУФХЦЧШЩЪЫЬ ВЭЮЯӨЙ абвгдежзийлинопрстуфхцчшщъыь Бэюлой 1234567890

GREEK, UPRIGHT, SERIES 90 (1910) 11 Point

FIGURE 2: THE FIRST RUSSIAN FACES, AND GREEK FACE CUT BY THE CORPORATION

editions for the pocket. Dent's "Temple Classics" and "Everyman's Library" are known the world over. The publisher was one of the first to see the importance of the mechanical principle and of bringing it into the service of fine design and high quality. In this connexion it is noteworthy that Beardsley drew, on Dent's behalf, for zincographic reproduction. This was the opposite of the Kelmscott doctrine, which prescribed hand-cutting and hand-printing of wood-blocks, as a protest against the mechanization of art. Nevertheless, Dent made his obcisance to Kelmscott when he chose as the model of the face he required the Corporation to cut, a heavy Venetian lifteenth-century original. The Dent Veronese is undeniably Morrisian in style. It is colourful and vigorous, and though by no means a "limited edition" face it was rightly restricted to special kinds of work. It had too much "flavour" for the run-of-the-world demand and

TYPEWRITER, SERIES 82 (1911) 10 Point

ABCDEFGHIJKLMNOFCRSTJVWXYZ& abcdefghijklmnopqrstuvwxyz £1234567890 #Maxe

TYPEWRITER UNDERLINED, SERIES 82 (1911) 10 Point

ABCDEFGHIJKLMNCPGRSTUVWXYZ& abcdefghijklmnopgrstuvwxyz
£1234567890 EEmm

BOLD FACE, SERIES 53 (1911) 10 point

> ITALIC DISPLAY, SERIES 54 (1911) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrsluvwxyz £1234567890 fi ff ff fft EŒææ

FIGURE 3: THE FIRST TYPEWRITER, BOLD ROMAN, AND BOLD ITALIC CUT BY THE CORPORATION

was not shaped to secure for itself a long life as a book fount, though it is still found in current use. Like many other designs it is at its best in sizes below 11 point. In 8 point it is a very successful design.

But what the trade really wanted was a design less self-conscious and suitable for all the kinds of work that flow into the average printing office. The "all-purpose" design whose success set the Corporation on the right direction in the risky business of cutting original faces of fine quality, character, and of bread-and-butter utility, was Series 101, the Imprint face. It was cut by the Corporation to the specification of J. H. MASON and the late GERARD T. MEYNELL, for use in their new monthly review of the trade and the art of printing. The monthly, short-lived as it was, had a lasting influence on the art, for the fount created for its use is in constant use at the present day.

Next there came in 1913 Plantin, Series 110, a semi-bold on classical old face lines. It was the Corporation's first original contribution to jobbing typography, and was suggested by the late Frank Hinman Pierpont, Manager of the Corporation's Works at Horley, and the creator, incidentally, of the punch-cutting

MODERN NO. 1, SERIES 1 (1900) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ&
abcdefghijklmnopqrstuvwxyz ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz
£1234567890 fi ff ff fi fil #EEEÆŒæææææ fi ff fl fil fil

OLD STYLE, SERIES 2 (1901) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz ABCDEFGHIJKLMNOFQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz
£1234567890 fi ff fl fi fl fl fl fl fl fl fl fl fl

FIGURE 4

and matrix-stamping departments. This face, too (Fig. 5), is widely used at the present day. Thus the Corporation had to its credit, before the first world war, the originating of two faces of permanent value.

The outbreak of war in 1914 suspended designing, and it was not until the period of reconstruction after the peace of Versailles that the Corporation found itself in the position to consider its matrix programme. The English Corporation had been twenty-five years in existence when, in 1922, an adult programme of matrix-cutting was authorized. It was a programme that fell into two parts. The first began in 1922 with the cutting of the Garamond series, and it was brought to a close in 1941, when the Head Office, No. 43 Fetter Lane, was completely destroyed by enemy action. The Corporation's Typographical Advisers were also involved in work of a different character. The loss of the

Office meant the destruction of the technical library and the dispersal of the staff. The necessity of pressing forward with the manufacture of war equipment was paramount. The death of W. I. Burch (September 3rd, 1942) was a further setback. He had served the Corporation for forty-three years and died, in effect,

VERONESE, SERIES 59 (1911) 11 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz £12345678901234567890 fi ff fl ffi ffl ÆŒ&ÆŒ&æææ fi ff fl ffi ffl

PLANTIN, SERIES 110 (1913) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz

ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz

£12345678901234567890 fi ff ff ffi ffl ACE.ÆŒæœææ fi ff fl fii fl 2 & & in as us is

FIGURE 5

seven years before its fiftieth birthday. The Corporation's typographical programme, begun after the first European war, followed, in the main, the doctrine underlying the selection of the Imprint and Plantin series. The programme occupied some seventeen years of study and manufacture. Its inception took place some twenty-five years ago. The present, therefore, is a fitting time in which to comment on the work so far accomplished.

First it may be said without undue complacency, and without prejudice, that the 1922 typographical programme was a piece of private initiative and enterprise on the part of the Corporation. It was not forced upon the Corporation by the exigencies of competition, or by the impulse of the so-called "profit-motive". At the time there was no competition in the production of book faces, fine or otherwise. There is little nowadays. It is no easy matter to design a jobbing or display series having at least a chance of permanency in the printer's composing room. It is a more serious matter to design and establish a new book-type

for the use of the trade in the broad sense. In 1922 no attempt was being made either by the founders of movable type for hand-composition, or by the manufacturers of composing-machines for slug-setting, to originate designs calculated to raise the standards of book-production. Such a task is difficult; and, in the

CASLON OLD FACE, SERTES 128 (1916) 10 Point

BODONI NO. 3, SERIES 135 (1921) 11 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz £1234567890 fi ff fi fii fii ÆCEÆCEæceææ fi ff fi fit fit 1234567890

FIGURE 6

case of all commercial businesses, including the Monotype Corporation, a considerable risk. The Corporation's responsibilities to the large section of the trade engaged in book-work were already great, for single-type mechanical composing had already become the method preferred by the most experienced book-houses.

Some idea of what is involved will be grasped by those outside the trade when it is explained that the cutting of the Garamond face in 1922, and the Baskerville in 1923 imposed upon the Corporation schedules of work that involved vastly more than the mere cutting of a range of capitals, small capitals, lower-case and italies, numerals and points. Book-work requires, in addition, a range of fractions, accented characters, geographical, astronomical, mathematical, linguistic, and other peculiars. The number of sorts cut over and above the capitals, lower-case, etc. for service with Series 101 is high, as will be seen in Fig. 18. For the book sizes, i.e. 12 point and below, there have been cut

upwards of 8,000 punches of special sorts. This total, however, still does not satisfy the needs of the trade. The Corporation regularly receives demands for new sorts in addition to the 8,000 or more already cut. A similar task is discharged by the Corporation in connexion with other faces, notably Times New

GARAMOND, SERIES 156 (1922) 10 Point

POLIPHILUS AND BLADO ITALIC, SERIES 170 AND 119 (1923) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz
£1234567890 fifffffff ƌƌÆŒææææ fiffffffff £1234567890

If he field fiff field fie

FIGURE 7

Roman, Series No. 327. It is hardly necessary to mention the great number of decorations, decoration units, and ornaments that the Corporation has cut for use with Garamond and other Old Face types, or the ornament dashes and brackets used for, and in connexion with, the late eighteenth-century founts such as Baskerville and Bell. The programme set up by the Corporation twenty-five years ago comprised several designs, or rather, series of designs, some of which were recuttings of classical designs of which the Garamond, Bembo, Baskerville, and Fournier are examples; others were new creations, such as Gill Sans and Perpetua. The necessity of companion bold-faces was also foreseen. The performance as a whole implied an immense task requiring, incidentally, the double backing of sound design and sound learning. To initiate it required an act of faith in the taste and judgment of the trade.

It is appropriate here to recall the name of the late HAROLD MALCOLM DUNCAN, Managing Director of the Corporation from 1900 to 1924, who pledged the Corporation to the carrying out of this 1922 programme; and also, the name of WILLIAM ISAAC BURCH, his successor from 1924 to 1942, whose

COCHIN, SERIES 165 (1923) 10 Point

BASKERVILLE, SERIES 169 (1923) 11 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz £12345678901234567890 fi ff fl fli fli Æ.C.Æ.Æææææææ 12345678901234567890 fi ff fl fli fli fli gg gy él & & f f f fi fli fl

FIGURE 8

period was further distinguished by the production of the Super Caster.

It is appropriate, also, to thank all those in the trade at home and abroad, who from time to time have given, and still give the Corporation the benefit of their experience and advice. If the choice and range of the faces selected for cutting by the Corporation between 1922 and 1942 have any title to be regarded as contributions to the art, the credit is due in the largest measure to Duncan, and after him, Burch. The first realized the duty of the Corporation to provide the trade with typographical material of artistic value, and the second saw the business value of such an effort. The coming of the Super Caster in Burch's period naturally made a great difference to the conception of design applied to publicity and advertising.

It was in January 1929 that the first Super Caster was installed. The new machine necessitated the designing of fresh display types, and the Corporation expanded the original Gill Sans (262) into a numerous family comprising extra bold, bold, bold condensed, bold extra-condensed, light, shadow, and outline varieties of the basic 262. Thus came into existence an interrelated group of no fewer than 24 varieties of designs comprising 235 founts (or sizes) together constituting a range unique in the trade. The display branches of the trade,

FOURNIER OLD FACE, SERIES 185 (1925) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz £1234567890 fi ff fl ffi fl ƌƌææææ fi ff fl ffi fl 1234567890 f fi ff fl fi fl & Qu

NEW HELLENIC GREEK, SERIES 192 (1927) 10 Point

FIGURE 9

which had already bestowed a hearty welcome to the larger sizes of Garamond (156), Baskerville (169), Cochin (165), Poliphilus (170), Lutetia (255), Fournier (185), to mention a few of the text-types cut between 1922 and the appearance of the Super Caster, rightly accepted, among other completely new display faces, Albertus (481 etc.) and Matura (496, 528).

Historians and commentators at home and abroad who have dealt critically with the modern history of the art have been generous in their praise of the initiative taken by the Corporation when, as is recognized, it was less fashionable than it is now to press the claims of art upon industry. While it would be unbecoming for the Management of the Monotype Corporation to sound in the pages of its own RECORDER the praises of its own policy, it would be absurd to ignore the existence in the trade (using the term in the broader sense to include authors and publishers as well as engravers and printers) of an interest in the Corporation's future policy regarding artistic production.

THE MONOTYPE RECORDER is happy, therefore, to take the opportunity of informing those concerned that, in spite of disappointments, delays, shortages, and controls of every description, it is the intention of the Corporation to carry forward another instalment of typographical designing and redesigning to which

VAN DIJCK, SERIES 203 (1935) 10 Point

PASTONCHI, SERIES 206 (1926) 10 Point

FIGURE 10

it first set its hand in the reconstruction period after the first world war.

There were three major developments in the British trade during the past quarter of a century. They are noteworthy because they have become permanent. First is the increase of standardization which followed the adoption in 1913 of the sans-serif design made by the late EDWARD JOHNSTON for the Underground at the request of FRANK PICK. He was advised by GERARD MEYNELL, founder and editor of The Imprint and originator of the Imprint face mentioned above, to adopt a sans-scrif based on classic proportions. The design was so successful that it was standardized for use on the buses, tubes, trains, and on station destination indicators. The whole experiment, the first of its kind in Britain, was so successful that in 1932 the L.N.E.R. standardized the sans-scrif which the Corporation had commissioned from ERIC GILL.

In 1931 an even more ambitious standardization took place: the Corporation

cut for *The Times* a series of designs, including a text-face, and a wide range of headline types for use in the newspaper. These designs were made in the office of the newspaper and swiftly established themselves in the esteem of the trade as a whole. They have been standardized by many other newspaper and periodi-

GOUDY MODERN, SERIES 249 (1928) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ&

abcdefghijklmnopqrstuvwxyz ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz

£12345678901234567890 fi ff fl fli fil ƌƌæœææ fi ff fl fli fll 12345678901234567890

CENTAUR, SERIES 252 (1929) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZG-abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz E1234567890 fi ff fi ffi ffi AiCLÆÆæææææ fi ff fi ffi fi L1234567890

I fi fi fi gg gy is ll ft ft

FIGURE 11

cal houses in Britain, on the Continent, and in the U.S.A. The expansion of the trade as a whole during the period 1925–35 gave the inherent advantages of both Gill Sans and Times New Roman 327 the opportunity of use immeasurably greater than had been reached by any previous faces designed for similar work.

A second major development has been the increased use of bold type, a practice long familiar in the Continental trade where the attitude to italic differs somewhat from the British custom. The two great standardizations mentioned above involve not only romans and italies but bold versions of both. These are related in line as well as design to the parent fount. A given 'Monotype' series is now envisaged in terms of related light, bold, and extra-bold.

A third major development is the increased use of large display types, also, it should be noted, designed in terms of light, bold and extra-bold, condensed and extra-condensed. When the range of the Super Caster was developed to cast 72 point, the Corporation was forced to consider designing in wholly new terms.

All these developments were influenced by, as they also contributed to, the new spirit in typographical work involving design that synchronized with the foundation of the Design and Industries Association, and other bodies representative of British manufacturing organizations interested in the application of

LUTETIA, SERIES 255 (1930) 10 Didot on 11 Point

EMERSON, SERIES 320 (1935) 10 Point

FIGURE 12

sound principles of design to industrial manufacture. The educational influence of these societies and of the instructional efforts of the Corporation extended the interest in typographical design beyond the trade and into certain sections of the general public.

From 1930 the Corporation found itself serving a class of customer that was new. Whereas from 1922–29 the Corporation's policy needed to be explained, from 1929–39 the trade voluntarily expected typographical leadership from the Corporation. The history of THE MONOTYPE RECORDER witnesses to the fact that after 1929 the periodical was welcomed by a trade that was educated to the use of fine design. In recent years the Government agency known as the Council of Industrial Design has carried forward the educational policy which the Corporation had initiated. It became evident that whether the Corporation wished it or not, the post-war trade would demand continuity with the 1922 and 1929 programme.

A new instalment, or second part, of the Corporation's programme, therefore, was due to begin with the return to peace. Unfortunately the Corporation in 1945 found itself beset with difficulties of labour and material and, at the same time, faced with the urgent demand for machines and matrices, not only from

BELL, SERIES 341 (1931) 10 Point

WALBAUM, SERIES 374 (1933) 9 Didot on 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz #12345678901234567890 fi ff fl ffi ffl #£CEÆCÆæææææ fi ff fl ffi ffl 12345678901234567890

BEMBO BOLD, SERIES 428 (1935) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz £12345678901234567890 fi ff fl ffi fl ÆCææ

FIGURE 13

the Home market but also from abroad—in particular from allied and neutral countries that, during the war, had been unable to secure supplies.

The tasks of resettlement and recruitment of staff, and of overtaking the arrears of manufacture, delayed the designing and engraving of new typographical material. When it was possible to undertake the cutting of new founts, demands from the East for new vernacular alphabets, accompanying the rise to nation-hood of India and Pakistan, had to be given priority over roman and italic. The Arabic-speaking countries also needed new designs and, in the discharge of these obligations, the cutting of new display founts has necessarily been in abeyance.

In addition there have been difficulties arising out of the destruction in 1941 of the Corporation's headquarters, No. 43 Fetter Lane. Before the war it was customary for members of the trade, metropolitan, provincial, Continental, American, antipodean, and oriental, to visit Fetter Lane for the purpose of discussing typographical problems. The breadth of experience that the Corpora-

tion was thus enabled to share, represented a substantial contribution to the sound drafting of the Corporation's typographical programme. In this post-war period it has not been possible to rebuild on the site of No. 43 Fetter Lane the office that had achieved a place in the affection of the trade, and the Publicity and

MATURA, SERIES 496 (1938)

ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz £1234567890 ÆŒæœ fifffl

MATURA SCRIPTORIAL CAPS., SERIES 528 (1939) 24 Point

ABCDEFGSIJ KLMIN OPQRSTUVWXYZ & ÆŒ

FIGURE 14

Typographical departments have been accommodated above the School at No. 54 Fetter Lane since 1942.

At this address the endeavour is being made to restore some of the amenities that made 43 Fetter Lane a place of typographical resort. Accordingly, a large exhibition room on the top floor has been furnished; and there is being currently shown a selection of no fewer than 120 items collected by the Corporation, illustrating the use made of the faces that have been cut in recent years, to revise, and restyle, their appearance. The exhibits comprise not only the output of H.M. Stationery Office and that of the great University Presses, but also of the magazine printers, and jobbing houses. The exhibits illustrate the great improvement in style that has taken place during the past score years. It is believed that some of the credit of this improvement is due to the example and precept of the Monotype Corporation, and it is the confident hope of the Corporation that it may make in the future as significant a contribution as in the past

to the art in both book-types and display faces. That the Corporation's activities in this direction have been appreciated was proved by the welcome extended to its officials on the opening day of the Exhibition by a representative group of front rank printers, distinguished artists, designers and typographers.

ROMULUS, SERIES 458 (1936) 16 Didot

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ&

abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz £1234567890 1234567890 1234567890 £1234567890 fiffflffiffl ƌƌææææ fiffflffiffl

> 10 Didot Small Capitals АВСФЕГИЦИМНОРОЯ STUVWXYZAGE

ROMULUS BOLD, SERIES 520—10 Didot on 11 Point (1939)

ABCDFFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz

\$\frac{1}{2}\$1234567890 fi ff fl ffi fll ACOLECE@@@@@@ fi ff fl fli fll

FIGURE 15

It was recognized that the continuance of a shortage-economy affecting labour and materials, as well as the paramount need to supply export orders for established series, render it impossible to make broad promises of new designs. The most that can be done at present is to assure those interested at home and abroad that it is the firm intention of the Directors to place at their disposal in course of time, designs of book and display faces no less advantageous to the printers of the world than those cut between 1922 and 1939. Accordingly the Corporation pledges itself to maintain in the future the leadership won in the past.

As has been said it was the pre-war policy of the Corporation, beside cutting the types both for book and display uses that have been mentioned, to provide publicity written and designed for the purpose of aiding the trade. It has long been part of the Corporation's activity to offer technical and artistic advice in

the use of the machines and materials that it supplied, so far as it may have suited the consumer, i.e. the printer, the publisher, and the reading public, to accept it. In pursuance, there have been issued from time to time publications of an educational character explaining the operation of 'Monotype' machines,

> ALBERTUS, SERIES 481 (1937) 18 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz £1234567890 ÆŒæœ fi ff fl ffi ffl

ALBERTUS BOLD TITLING, SERIES 538 (1940) 14 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& £1234567890

FIGURE 16

their functions and products, including the nature and purpose of the matrices supplied for use with these machines. These publications were written, for the most part, by qualified members of the staff; but from time to time outside contributors were also commissioned.

By this means it has been possible for the Corporation to make some contribution towards an orderly approach to the problems involved in a particularly difficult branch of art-criticism. These problems involved in the intelligent criticism of the art of typography are, in part, historical, as is natural in a conservative trade whose habits, whether manual, mental, or terminological, derive from past typographical history, and even its calligraphical antecedents. There are also problems arising out of technical advantages and limits, and in the description of what has finally been designed and produced for use on the printed page.

In 1927 a complete number of the RECORDER was devoted to the roman and

italic of John Baskerville, which the writer described as a "critical note". This "critical note" incidentally laid the basis for a description of typographical letter-forms more rational and precise than the old division of all designs into early Venetian, late Venetian, Old Style, Transitional, and Modern, or the

ALBERTUS LIGHT, SERIES 534 (1940) 24 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz £1234567890 ÆŒ&æœ fi ff fl ffi ffl

FIGURE 17

nomenclature used in that still indispensable work: L. A. Legros and J. C. Grant, Typographical Printing Surfaces (London, 1916).

In 1931–32 the Corporation published in The Monotype Recorder two articles commissioned from Mr. Joseph Thorp. These carried forward the attempt to analyse and rationalize the distinctions that exist between the same parts of letters in a wide range of book and display founts. The terms recommended in these two articles have been adopted by the Corporation's Type Drawing Office, and have won recognition elsewhere. Accordingly, they are used in the descriptions accompanying the specimens of four of the most important series cut by the Corporation between 1928 and 1938, i.e. Gill Sans, Series 262 (1928), Perpetua, Series 239 (1929), Times New Roman, Series 327 (1931), and Ehrhardt, Series 453 (1938), which it is the purpose of this issue of The Monotype Recorder, by way of conclusion, to display.

IMPRINT, SERIES 101 (1912) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz

L1234567890 fi ff fl ffi ffl ƌƌÆŒæææ fi ff fl ffi ffl .;;;!?-()''.-...[*†|\$¶-...,;;!?''

£\$0123456789£0123456789

STANDARD ACCENTS

AAAAEEEFILIOOOOUUUÇÑ
AAAAEEEEIIIIOOOUUUÇÑ
AAAAEEEEIIIIOOOUUUÇÑ
AAAAEEEIIIIOOOUUUÜÇÑ
AAAAEEEIIIIOOOUUUÜÇÑ

SOME OF THE PECULIARS AVAILABLE IN THIS SIZE

TTALIC

PHONETIC, &c.

oxdgghfnnnntrfftff \$\$\$y\zx\Z\Z\Z

B B 3 3

εεξέξειὺύθο

БВБГ

TIMES NEW ROMAN, SERIES 327 (1931) 10 Point

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz £\$1234567890 fi ff fi fii fi ƌƌæœææ fi ff fl fii fil £\$1234567890

-,:;!?-0"—../.[|*†‡\$...% | ;:;!?"

0 1 2 3 4 5 6 7 8 9 10 11 12 $\frac{1}{4}$ $\frac{1}{2}$ $\frac{3}{32}$ $\frac{13}{16}$ $\frac{3}{16}$ $\frac{7}{16}$ $\frac{9}{16}$ $\frac{1}{16}$ $\frac{2}{16}$ $\frac{2$

STANDARD ACCENTS
ÁÀÂÄÉÈÊÏÎÎÏŐÒÔÖÚÙÛÇÑ
ÁÀÂÄÉÈÊÏÎÎÏŐÒÔÖÚÙÛUÇÑ
áàãäéèêëïlîïóòôöúùûüçñáàâäéèëëïlîïóòôöúùûüçñ
ÁÀâäéèBĔIlîïóòôöúùûüçñ

SOME OF THE PECULIARS AVAILABLE IN THIS SIZE

ROMAN

ITALIC

ÂĄÃĂĀâqāäāāaqaā B ČČĆÇēċċċċ PĎddād ĘĔĒĒçēēċė flifk GĞĞğgġ ĀḤhhhhhh ţĬĬţīīīitţi ĶĶKkkk ŁĬţĮľĮĮĮ Mmm NŊŃŃ ñnňnn ŎŎŌΘÕŏŏŏŏoooo pp ŖŘŖŗŗŗ ŠŞŠŚŞŞŝŝşššyš ŢŤŢŢ ţţť ŮŨŬŪŪåųũūųű ĮVvyv ŵŵw xxx ÝÝyyyyýýýýýýýyyÿ ŻŹŹ β ; Žīžžžžz

Gill Sans first appeared as a type design in June 1928, as a set of Titling Capitals, Series 231. A lower-case alphabet was cut to mate with the caps. to form Series 262. Display and composition sizes of the latter are shown below.

GILL SANS

H almost square; O circular; h almost monotone line.

ROMAN: A flat head; C vertically sheared arms (also G S); E F equal arms; C G O Q circular; M high centre; R curved tail; a sheared headstroke; f kerned; g horizontal ear, circular upper bowl; j obliquely sheared foot; o circular; t bracketed crossbar; w uncrossed. £ curved foot stroke. Figures: lining.

ITALIC: sloped roman, 8°. Narrow caps. C flat upper arm; E lowest arm longest; Q curved foot ending in point; f descending tail, well kerned; g as roman; p grace stroke; t unbracketed crossbar. Figures: lining.

SERIES 231-14 POINT TITLING, DISPLAY (1928)

ABCDEFGHIJKLMNOPQRSTUVWXYZƌ& £1234567890

SERIES 262-24 POINT DISPLAY

ABCDEFGHIJKLMNOPQRSŢUVWXYZ abcdefghijklmnopqrstuvwxyzææfiffflffiffl £1234567890 ÆŒ&

SERIES 262—12 POINT COMPOSITION, WITH ITALIC (1933)

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ&

abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz

£1234567890 fi ff fl ffi ffl ƌƌææææ fi ff fl ffi £1234567890

Further Gill series were cut later in other weights—Bold 275, Light 362, etc.—which were followed by display faces. A few, Camco 233, Shadow 406, and Bold Condensed Titling No. 1, Series 373, are set out below.

SERIES 275-18 POINT BOLD, DISPLAY (1929)

ABCDEFGHIJKLMNOPQRSTUVWXYZ ƌ& abcdefghijklmnopqrstuvwxyz ææfiffflffiffl £1234567890

SERIES 362-18 POINT LIGHT, DISPLAY (1930)

ABCDEFGHIJKLMNOPQRSTUVWXYZ ƌ& abcdefghijklmnopqrstuvwxyz ææfiffflffiffl

£1234567890

SERIES 233-24 POINT CAMEO, DISPLAY (1934)



SERIES 406-24 POINT SHADOW, DISPLAY (1936)

ABCDEFGHIJKLMNOPQRSTU VWXYZƌ& £1234567890

SERIES 373-14 POINT BOLD CONDENSED TITLING NO. 1, DISPLAY (1933)

ABCDEFGHIJKLMNOPQRSTUVWXYZƌ& £1234567890

Perpetua 239, designed by ERIC GILL, was first cut by the Corporation in a 13 point size. Most of the other sizes now available were added within two or three years of the first cutting, though the 72 point did not appear until 1938.

PERPETUA

H hair-line full bracketed horizontal serifs; O round, vertical stress; h as capital scrifs; almost horizontal in lower-case heads.

ROMAN: A flat top; E almost equal arms; M splayed; S flattened arms; W uncrossed; a sharp hooked head; c barbed sheared head terminal; f widely splayed obliquely sheared head, cross-stroke pointed on left; g horizontal ear level with top of bowl; J j pointed foot; q flat top [d flat foot]; r flourished lip. Figures: non-lining. 2 rises; 5 long upper stroke, small lower bowl; 7 curved foot; 6 9 small bowl; 4 long bar; 6 monotone and circular.

ITALIC: 11° sloped roman. Full bracketed slightly oblique serifs; narrow caps. BPRD flourished head strokes; a open; f splayed sheared head and foot; g double storied; Jf pointed foot; pq upturned foot to right only; & descending tail, turned in initial stroke. Figures: non-lining.

SERIES 239-24 POINT DISPLAY (1929)

ABCDEFGHIJKLMNOPQRSTUVWXYZ & abcdefghijklmnopqrstuvwxyzææfiffflffifflÆŒ £1234567890

ABCDEFGHIJKLMNOPQRSTUVWXYZ ƌ& abcdefghijklmnopqrstuvwxyz ææfiffflffiffl £1234567890

A companion Bold 461 to Perpetua 239 was made available in 1936, at first only in the 10 and 12 point sizes. Of the Titlings in this design, after the normal weight (which was cut as early as 1928), the Bold 200 version was completed in 1935 and the Light 480, in 1937 (Fig. 23).

SERIES 239 AND 461 (BOLD), 13 POINT COMPOSITION

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz

ABCDEFGHIJKLMNOPORSTUVWXYZ

£1234567890 fiffffffiffi

ACEACEAC

fi ff fi ffi ffi 1234567890

ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz £1234567890 fiffflffiffl ÆŒæœ

SERIES 258-24 POINT TITLING, DISPLAY (1928)

ABCDEFGHIJKLMNOPQRSTUV £1234567890 WXYZÆŒ&

SERIES 480 24 POINT LIGHT TITLING, DISPLAY (1937)

ABCDEFGHIJKLMNOPQRSTUV& WXYZÆŒ £1234567890

SERIES 200—14 POINT BOLD TITLING, DISPLAY (1935)

ABCDEFGHIJKLMNOPQRSTUVWXYZ& £1234567890

An account of the cutting of the Times New Roman family was the subject of a special MONOTYPE RECORDER, published shortly after the completion of the task in 1931. Matrices of this face became available in October 1933, when the proprietors of *The Times* released the design for general use (Fig. 24).

TIMES NEW ROMAN

H fine bracketed serifs; O almost circular; h fine bracketed serifs, oblique in lower-case heads. [Biased stress.]

ROMAN: C no lower arm scrif; J non-descending; M msplayed; Q central claw tail; O biased; P lower bowl rises; S vertically splayed and sheared head and foot scrifs; W uncrossed; g straight car without bulb; b d q p strongly biased; t narrow; j bulbed terminal. Figures: lining; 7 monotone mainstroke.

TTALIC: regular. 16°. f and ligatures bracketed cross-stroke on left; g horizontal ear without bulb; k serifed upper right arm; r deeply cleft; t narrow; r w bulbed terminals. Figures: lining, regular.

SERIES 327—18 POINT TIMES NEW ROMAN, DISPLAY (1931)

ABCDEFGHIJKLMNOPQRSTUVWXYZƌ& abcdefghijklmnopqrstuvwxyz ææfiffflffiffl £1234567890

ABCDEFGHIJKLMNOPQRSTUVWXYZƌ&
abcdefghijklmnopqrstuvwxyz ææfiffflffiffl
£1234567890

SERIES 327—10 POINT COMPOSITION, WITH ITALIC (1931)

ABCDEFGHIJKLMNOPQRSTUVWXYZ& ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz abcdefghijklmnopqrstuvwxyz £1234567890 fi ff ff ff ff £1234567890

The cutting of 327 Series and the accompanying Bold 334 and various Titlings—Heavy 328, Normal 329, Bold 332, and Extended 339—were all completed for the re-dressing of *The Times* in October 1932. The Semi-Bold 421 was a further variant added by the Monotype Corporation in 1935 (Fig. 25).

SERIES 421—18 POINT TIMES SEMI-BOLD, DISPLAY (1935)

ABCDEFGHIJKLMNOPQRSTUVWXYZƌ abcdefghijklmnopqrstuvwxyz æœfiffflffiffl& £1234567890

SERIES 334—18 POINT TIMES BOLD, DISPLAY (1931)

ABCDEFGHIJKLMNOPQRSTUVWXYZƌ& abcdefghijklmnopqrstuvwxyz ææfiffflffiffl £1234567890

SERIES 328—24 POINT TIMES HEAVY TITLING, DISPLAY (1931)

ABCDEFGHIJKLMNOPQRSTUVWXYZ& £1234567890 ÆŒ

SERIES 329-24 POINT TIMES TITLING, DISPLAY (1931)

ABCDEFGHIJKLMNOPQRSTUVWXYZ& £1234567890 ÆŒ

SERIES 332-24 POINT TIMES BOLD TITLING, DISPLAY (1932)

ABCDEFGHIJKLMNOPQRSTUVWXYZ& £1234567890 ÆŒ

SERIES 339—18 POINT TIMES EXTENDED TITLING, DISPLAY (1931)

ABCDEFGHIJKLMNOPQRSTUVWX £1234567890 YZÆŒ&

Matrices for the first sizes of Ehrhardt 453 were completed in 1938. An 8 point, cut in 1947, brought the number of composition sizes available up to five (8, 10, 11, 12, 14). Display sizes are 18 and 24 point. The preceding issue of The Monotype Recorder was set in Ehrhardt (Fig. 26).

EHRHARDT

H flat almost unbracketed (faintly bracketed) serifs; O condensing; h oblique triangular serifs, full bracketed. [Biased stress.]

ROMAN: A flat top, curved bar; B equal bowls, curved link; G both arms serifed; G high bar; J descending, bulbed terminal; M splayed; P upward tilting bowl; Q generous tail; R narrowish, narrow waisted; W uncrossed; & lower than cap. height; b rounded base, unfooted; f cross stroke bracketed on left; g obliquely disposed lower bowl, generously bulbed ear; j pointed foot (see cap.); t generous crosshar; & sloped bars; o slightly biased. Figures: non-lining, regular. 7 swells at foot; o monotone. ITALIC: narrow 17° slope. C both arms serifed; \mathcal{J} head stroke and cross bar; \mathcal{Q} swirled tail; $h \ k \ m \ r \ y$ deeply crotched (cleft); g condensed upper bowl; p grace stroke; v round; w joined head strokes; z bulbed head and foot; note a. Figures: as roman.

SERIES 453-24 POINT EHRHARDT, DISPLAY (1938)

ABCDEFGHIJKLMNOPQRSTUVWX YZƌ&abcdefghijklmnopqrstuvwxyzæœ £1234567890 fiffflffiffl

SERIES 453- 12 POINT COMPOSITION, WITH ITALIC

ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz ABCDEFGHIJKLMNOPQRSTUVWXYZ& abcdefghijklmnopqrstuvwxyz

ABCDEFGHIJKLMNOPQRSTUVWXYZ

L1234567890 fifffffill ACEAEACACA fiffffill

TABLES OF COMPARISONS

			EIGHT POINT		CHARLES TO THE PROPERTY OF		ELEVEN POINT			
			A	. <i>B</i>	A	B	Λ	B	A	В
PERPETUA 239			93	40.6	105	46.5	118	52.0	129	57-2
EHRHARDT 453	• •	***	97	47.8	115	58.3	125	63.3	137	69-
GILL SANS 262	204		104	49.7	123	61.2	133	66.4	144	73-1
TIMES NEW ROMAN	327		105	51.8	124	62.0	132	67-4	152	77-0
IMPRINT 101			106	46.5	118	55.4	128	60.0	146	69.
* MODERN 7			109	44.7	125	56.2	135	60.0	154	68.

	TEN POINT 15 ems 18 ems 21 ems			ELEVEN POINT 18 ems 21 ems 23 ems 30 ems				TWELVE POINT 21 ems 25 ems 30 em		
PERPETUA 239	46.1	55-3	63-6	50.0	58-3	63.8	83-2	53-1	63-2	75.9
EHRHARDT 453	42.8	51.4	60.0	48.0	56.0	61.3	80-0	50.6	60.2	72-1
GILL SANS 262	36.5	43.9	51-2	40.4	47.1	51.6	67-4	42.8	51.0	61.3
TIMES N.R. 327	40.0	48.0	56-0	45.0	52.5	57-5	75.0	45.6	54-3	65-2
IMPRINT 101	41.6	50.0	58-3	46.7	54.5	59-7	77.9	47-1	56.1	67.
* MODERN 7	40.0	48.0	56.0	44.4	51.8	56.7	74.0	45-6	54-3	69.

^{*} THE FULL TITLE OF THIS FACE IS MODERN EXTENDED NO. 1, SERIES 7

^{***} As this issue was going to press, the Editor received an advance copy of the Notes on the Choice of Type Faces for Scientific Periodicals, by the Royal Society's Consultative Committee for Co-operation with Printing Organizations, under the chairmanship of Dr. S. Zuckerman. Societies and Institutes proposing to start new journals or to restyle existing ones are "strongly recommended" to use one or other of three 'Monotype' faces which are already well supplied with special sorts. These are 'Monotype' Modern No. 7 (for which over 600 mathematical sorts have been cut), Imprint (Fig. 18) and Times New Roman (Fig. 19).

SPECIMEN BOOKS AND TYPE SHEETS

&c.

AVAILABLE TO 'MONOTYPE' MACHINE USERS AND OTHERS

Pages have for many years been the double-rule border and accompanying heading set in ruled panel. To those who have regarded these as adornments to the sheet, the new format, shown on pages 31 and 32 and on page iii of the cover, may appear austere. The change has been made out of consideration for many requirements, principally the great increase in the number of sizes that have been cut, and the necessity for compression.

It has been found necessary, also, to add to the technical information (set, line, unit arrangement, etc.) which has always been shown for the benefit of printers and 'Monotype' machine operators. An endeayour has been made, in the new format, to meet the need of typographers by showing in every point size, as far as is possible in the space available, full alphabets of roman capitals, small capitals and lower-case, and italic capitals and lower-case (see p. 31 et seq.).

A further innovation is the centre panel of text which, whilst giving some information on the history or design of the type face provides, also, a sufficiently large body of text from which printers and others may visualize the appearance

of a book, or similar, page set in the type.

Issue of the first re-designed sheet ('Monotype' Bembo, Series No. 270) will not be made until stocks of the present sheet become exhausted. By that time it is hoped that other sheets will have been re-dressed in the same style, and they, too, will be circulated in their turn. It must be said, however, that the new sheets will only be printed in restricted numbers, and must therefore be distributed, in the first place, to those holders of the 'Monotype' general

Type Specimen Book, or Desk Book, who obtained their copy direct from the Corporation.

The general Type Specimen Book (costing 2 guineas), is reserved for customers

owning 'Monotype' machines and matrices.

The Desk Book, consisting of approximately 80 series of the more popular designs, selected from the near-600 which comprise the general Type Specimen Book, has a wider circulation than the latter. By careful regulation of the available supply it is usually possible to meet the more urgent needs of those Agencies, Publishers, and others concerned with the production of printing, though it is not yet possible to accede to the requests of all those who may be prepared to forward the ten shillings, which is the nominal charge for a copy of the Desk Book.

For those needing type specimens who cannot be sent either the general Type Specimen Book or the Desk Book, there are numerous Sheets showing the alphabets of many famous 'Monotype' type faces. These are available gratis upon request. These sheets show complete, or near-complete, alphabets in

display sizes of 14 point upwards.

In an effort to help satisfy the vastly increased demand for type specimens, from printing students, student-librarians, and other type-conscious laymen, the Monotype Corporation placed alphabets of some world-famous type faces like Perpetua, Centaur, etc., in the spaces normally occupied by advertisements in the trade and technical journals. The popularity of this step was instantaneous and, in response to an overwhelming number of requests, these alphabets were reprinted as separate sheets and suitably backed up with further sizes, or a variant (bold, light version, etc.), of the same design.

The demand for these Alphabet Sheets was so great and continuous that stocks of many of the sheets became exhausted. It became obvious, too, that the Printing Department, already working to capacity, could not cope with the demand for further reprints. Hence, it became necessary to notify students, asking as individuals for specimens, that their requests must be made through

the instructors at their local technical or art schools.

This reluctant decision led a number of schools throughout the country, taking advantage of the enthusiasm of their students, to print their own alphabet

Meanwhile, although the Corporation's stock of specimens is low compared with the demands made, it is hoped to be able to send bona fide enquirers copies of the leaflets, broadsheets, etc. which are published from time to time.

6 PT. (6D) 634 SET U.A. 91 LINE T-0652 M-1237 WHEN JOBS MAJEST WHEN JOBS HAVE TYPE SIZES FIXED QUILKEY, MARGINS OF FIRROR WIDEN When jobs have type sizes fixed quickly, margins of curor widen unless the determining calculations are based upon factual, rather than the house have type sizes fixed guickly, margins of error widen unless the determining the property of the propert

7 PT. (6D)* 634 SET U.A. 91 LINE T-0652 M-1237 WHEN JOBS HAVE TYPE SIZES FIXED QUICKLY, MARGINS OF ERROR WIDEN When jobs have type sizes fixed quickly, margins of error widen unless the determining calculations are based upon factual, rather than When jobs have type sizes fixed quickly, margins of error widen unless the deter-BUY A FEW OLD PRINTS, CH
* Matrices are stamped 6D

a pt. (8D) 7^{1}_{2} SeT U.A. 91 LINE T-0796 M-1243 WHEN JOBS HAVE TYPE SIZES FIXED QUICKLY, MARGINS UFERROR WIDEN When jobs have type sizes fixed quickly, margins of error widen unless the determining calculations are based upon the factual, When jobs have type sizes fixed quickly, margins of error widen unless BY A QUICK JUDGMENT

9 PT. (8D) 814 SET U.A. 91 LINE T-0892 M-1270 WHEN JOBS HAVE TYPE SIZES FIXED QUICKLY, MARGINS OF When jobs have type sizes fixed quickly, margins of error widen unless the determining When jobs have type sizes fixed quickly, margins of error widen MUCH DESIGN OF LAT

Combinable with Bembo Bold, Series No. 428 LINE T-1183 M:1353 12 PT. (12D) 1014 SET U.A. 91 It is very difficult to realize from the "up-to-date" appearance of Bembo 270 that this old face design was not only cut before 1500 but is the first of its illustrious line! In the year of founding his press at Venice in 1495, ALDUS MANUTIUS ROMANUS printed a small 36 pp. tract, Petri Bembi de Aetna ad Angelum Chabrielem liber, written by the young humanist poet Pietro Bembo (later Cardinal, and secretary to Pope Leo X), using a new design of type which differed considerably from that of Jenson's. The punches were cut by Francesco GRIFFO of Bologna, the designer responsible, six years later, for the first italic types. A second roman face followed in 1499 and this type design, based on the first, and used to print the famous illustrated Hypnerotomachia Poliphili, was the one which, after adaptation by Garamond, Voskens and others, resulted finally in Caslon Old Face WORK BY VAN DIJCK EQUALS THE G

SYNOPSIS IN 10 POINT

ABCDEFGHIJKLMNOPQRSTUVWXYZƌ&

ABCDEFCHIJKI MNOPQRSTUVWXYZÆŒ

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abcdefghijklmnopgrstuvumyzææ 1234567890 F530 SOME SELECTED ALTERNATIVE CHARACTERS 1234567890 1234567890

10 PT. (9D)† 9 SET LINE T-1038 M-1312 WHEN JOBS HAVE TYPE SIZES HAND QUICKLY, MARGINS OF ERROR WIDEN When jobs have type sizes fixed quickly, margins of error widen unless the determining calculations are based upon factual, rather than When jobs have type sizes fixed quickly, margins of error widen unless HANDY, ELZEVIR POCKET † Matrices are stamped 1012 pt.

10 PT. (10D) 81₂ SET LINE T 0984 M-1292 WITTIN JORS HAVE TYPE SIZES PLXED QUICKLY, MARGINS OF ERROR WIDEN When jobs have type sizes fixed quickly, margins of error widen unless the determining calculations are based upon factual, rather than When jobs have type sizes fixed quickly, margins of error widen unless the deter-HANDY, ELZEVIR POCKET B

U.A. 91 II PT. (IID) 91₂ SET LINE T-1083 M-1322 WHEN JOBS HAVE TYPE SIZES FIXED QUICKLY, THE MARGINS OF When jobs have type sizes fixed quickly, margins of error widen unless the determining calculations are based upon the factual, When jobs have type sizes fixed quickly, margins of error widen EXACT WORDING PLUS I

U.A. 163 LINE T-1559 M-2452

U.A. 169 LINE T-2302 M-2642

13 PT. (120) 11 SET LINE T-1266 M-1378 WHEN JOBS HAVE TYPE SIZES FIXED QUICKLY, When jobs have type sizes fixed quickly, mar When jobs have type sizes fixed quickly, margins

WORK BY VAN DIJCK EQUALS THE

LINE T-1337 M-1444 14 PT. (14D) 111₂ SET U.A. 91 WIEN JOBS have type sizes fixed quickly, When jobs have type sizes fixed quickly, m WORK BY VAN DIJCK EQUALS TH

14 PT. (14D) 1112 SET LARGE COMPOSITION LINE T-1344 M-2376

WHEN JOBS have type sizes fixed quickly, When jobs have type sizes fixed quickly, m WORK BY VAN DIJCK EQUALS TH

24 PT. (24D) 191₂ SET LARGE COMPOSITION LINE T-2302 M-2642

When jobs have type in SIZES FIXED QUI

16 PT. (16D) 131₂ SET When jobs have type sizes fixed quickly, margins of error widen unless the determin-MAKE WORD SPACING BOTH EQU U.A. 164 LINE T-1559 M 2452 16 PT. (16D) 1312 SET When jobs have type sizes fixed quickly, margins of error widen unless the determining calculations MAKE WORD SPACING BO'TH EQUA U.A. 169 LINET-1725 M-2480 18 PT. (18D) 141₂ SET When jobs have type sizes fixed quickly, margins of error widen unless the deter-

LARGE COMPOSITION

LARGE COMPOSITION

When jobs have type sizes fixed QUICKLY, MARGINS OF E

MAKE WORD SPACING BOTH EQ

Dexterity in the vocation of type setting may be acquired by judicious and zealous workers Expect equal workings of demy size jobs to have EQUAL DEMY SIZE JOB WORKINGS

The bank recognizes this claim as quite valid and just so we expect full payment A few mixed, varying size blocks pique the j

DISPLAY MATRICES

& MANY BIG CHAPTERS WOULD

Far too often people read books and just lay them down without ever realizing the diversity, quality, and the exactness of the processes of their production Become expert in the vocation of typesetting by quiet, judicious and zealous work I HAVE EQUALIZED MY JOBS FOR WORK EXCEPTING A

Far too often people read books and just lay them down never realizing the exactness and excellent quality of their production. The six documents taking prizes were judged to be of very high quality ZEAL FOR A TYPE DESIGN JOB, & MUCH KNOWLE

Wherever civilization extends, the services of expert and judicious typographers must always be quickly required Of documents judged six, having quality, will be taking prizes ZEAL FOR A TYPE DESIGN JOB, & MUCH KNO

In the vocation of typesetting, dexterity must be gained by quiet, judicious and zealous work I have equalized my jobs for work excepting that one WORK BY VAN DIJCK EQUALS THE

Type with quads form blocks giving j Type with quads form even blocks juxtap JUDGE TYPE, BLOCKS & MANY

ABCDEFGHJKMNOPRS 12345 TUVWXYZ 67890 abcdefghjkmopqrstuvwxyz

ABCDEGHIJKLMN OPQRSTUWXYZ abcdefghjkmoprstuxy

ABCDEFGHIKL MNORSTUWX abcdefghjkmopqrs 12345 tuvxy 67890

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